



Legendary performance

Ribbon Color Guide

for DC Series Printer Cutters

process

COLORS



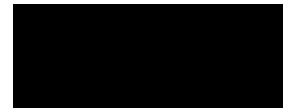
Process Yellow
#DC4-600, 369ft² (34.3m²)



Process Magenta
#DC4-601, 369ft² (34.3m²)



Process Cyan
#DC4-602, 369ft² (34.3m²)



Process Black
#DC4-603, 369ft² (34.3m²)

spot

COLORS



Red
#DC4-604, 369ft² (34.3m²)



Green
#DC4-605, 369ft² (34.3m²)



Blue
#DC4-606, 369ft² (34.3m²)



Orange
#DC4-607, 369ft² (34.3m²)



White
#DC4-608, 337ft² (31.3m²)



Gray
#DC4-611, 369ft² (34.3m²)



Tomato Red
#DC4-612, 369ft² (34.3m²)



Bright Blue
#DC4-613, 369ft² (34.3m²)



Leaf Green
#DC4-614, 369ft² (34.3m²)



Golden Yellow
#DC4-615, 369ft² (34.3m²)



Burgundy
#DC4-616, 369ft² (34.3m²)



Ocean Blue
#DC4-617, 369ft² (34.3m²)



Sunflower Yellow
#DC4-619, 369ft² (34.3m²)



Intense Red
#DC4-620, 369ft² (34.3m²)



Deep Blue
#DC4-621, 369ft² (34.3m²)



Aqua Green
#DC4-622, 369ft² (34.3m²)



Hot Fuchsia
#DC4-623, 369ft² (34.3m²)



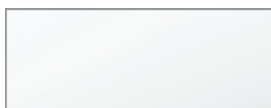
Hot Turquoise
#DC4-624, 369ft² (34.3m²)



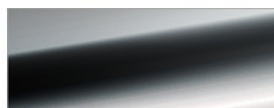
Hot Green
#DC4-625, 369ft² (34.3m²)

specialty

COLORS



ScratchGuard™
#DC4-626, 369ft² (34.3m²)



Mirror Silver*
#DC4-609, 369ft² (34.3m²)



Mirror Gold*
#DC4-610, 369ft² (34.3m²)



Mirror Red*
#DC4-627, 369ft² (34.3m²)



Mirror Blue*
#DC4-628, 369ft² (34.3m²)



Rose Holographic*
#DC4-629, 211ft² (19.6m²)



Matte Gold†
#DC4-630, 337ft² (31.3m²)



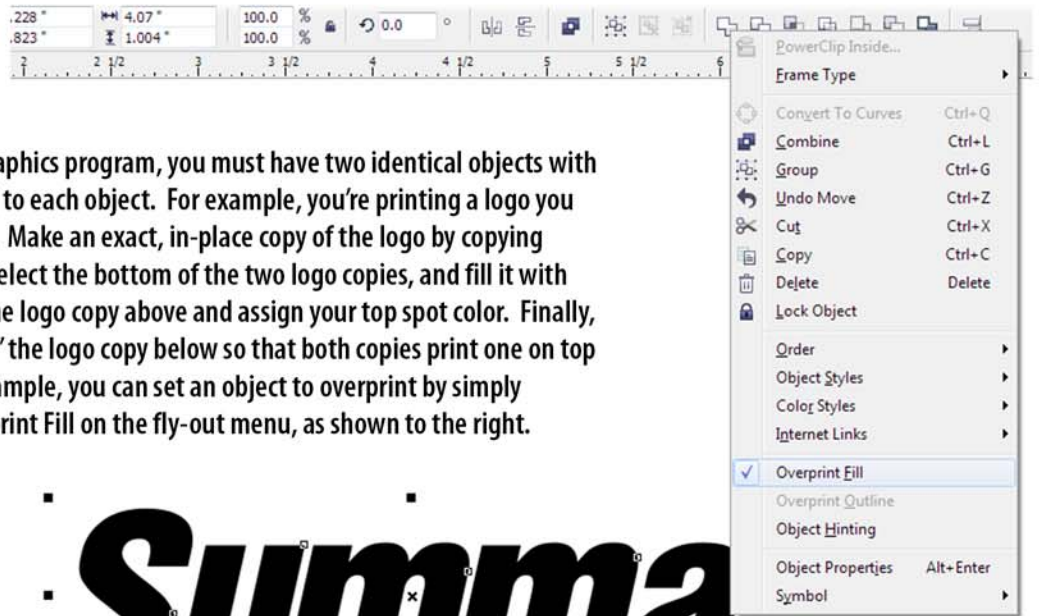
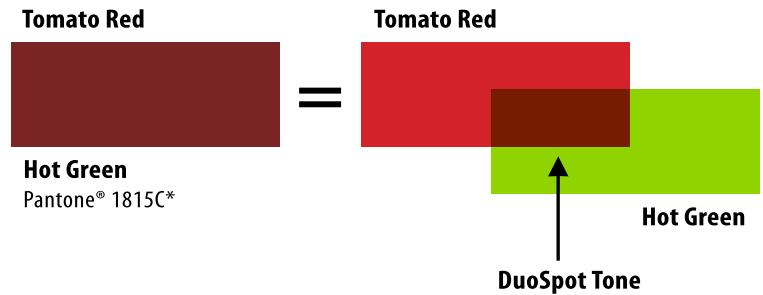
Matte Silver†
#DC4-631, 337ft² (31.3m²)

* Mirror ribbons are for indoor use only.
† Up to 2 years outdoor durability.

DuoSpot[®] PRINTING

Print an even wider gamut of smooth, accurate, non-screened colors by combining Summa spot color ribbons

The swatches shown in this guide are only a portion of the countless colors possible using DuoSpot printing. This DuoSpot Color Guide shows approximations of how printed spot color samples would appear on white vinyl. The spot colors used to create the DuoSpot tone are indicated above and below each color swatch, with the overprinted color shown above the DuoSpot swatch. It's important to print each color in the exact color-order indicated. Reversing the print-order will result in a different, and presumably unwanted, DuoSpot tone.

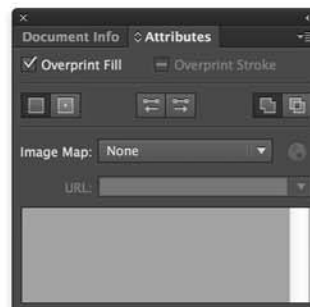


To create a DuoSpot tone in your graphics program, you must have two identical objects with the appropriate spot color assigned to each object. For example, you're printing a logo you wish to print using a DuoSpot tone. Make an exact, in-place copy of the logo by copying (Ctrl-C) and pasting (Ctrl-V). Then select the bottom of the two logo copies, and fill it with your base spot color. Next, select the logo copy above and assign your top spot color. Finally, set your top logo copy to "overprint" the logo copy below so that both copies print one on top of the other. In **CorelDRAW**, for example, you can set an object to overprint by simply right-clicking it and choosing Overprint Fill on the fly-out menu, as shown to the right.

Summa

In **Adobe Illustrator**, the overprint option can be found in the Fill Properties toolbox, as shown to the right.

If you have questions about DuoSpot colors in these or other popular software programs, please contact Summa Support at 800.323.9766 (206.527.0447 outside the US and Canada).



Golden Yellow



Sunflower Yellow

Pantone® 137C*

Sunflower Yellow



Gray

Pantone® 1245C*

Sunflower Yellow



Orange

Pantone® 165C*

Orange



Gray

Pantone® 167C*

Red



Golden Yellow

Pantone® 179C*

Sunflower Yellow



Red

Pantone® 485C*

Tomato Red



Orange

Pantone® 485C*

Red



Orange

Pantone® 185C*

Intense Red



Golden Yellow

Pantone® 1795C*

Intense Red



Sunflower Yellow

Pantone® 186C*

Intense Red



Orange

Pantone® 199C*

Hot Fuchsia



Golden Yellow

Pantone® 1797C*

Hot Fuchsia



Sunflower Yellow

Pantone® 200C*

Intense Red



Red

Pantone® 1805C*

Tomato Red



Intense Red

Pantone® 187C*

Red



Hot Fuchsia

Pantone® 7427C*

Tomato Red



Hot Fuchsia

Pantone® 201C*

Intense Red



Hot Fuchsia

Pantone® 202C*

Hot Fuchsia



Intense Red

Pantone® 7420C*

Hot Fuchsia



Tomato Red

Pantone® 1945C*

Intense Red



Gray

Pantone® 484C*

Intense Red



Hot Green

Pantone® 1815C*

Hot Green



Hot Fuchsia

Pantone® 168C*

Golden Yellow



Burgundy

Pantone® 181C*

Hot Fuchsia



Hot Green

Pantone® 188C*

Burgundy



Sunflower Yellow

Pantone® 202C*

Tomato Red



Burgundy

Pantone® 1815C*

Burgundy



Tomato Red

Pantone® 491C*

Burgundy



Hot Green

Pantone® 505C*

Tomato Red



Blue

Pantone® Black5C*

DuoSpot
COLORS

* Values are based on Pantone® Color Formula Guide approximations only

Golden Yellow



Hot Green

Pantone® 382C*

Hot Green



Gray

Pantone® 377C*

Golden Yellow



Gray

Pantone® 104C*

Sunflower Yellow



Hot Green

Pantone® 384C*

Golden Yellow



Aqua Green

Pantone® 355C*

Aqua Green



Gray

Pantone® 340C*

Aqua Green



Hot Turquoise

Pantone® 3282C*

Hot Turquoise



Gray

Pantone® 321C*

Aqua Green



Aqua Green



Deep Blue

Pantone® 548C*

Golden Yellow



Hot Turquoise

Pantone® 356C*

Leaf Green



Hot Green

Pantone® 355C*

Golden Yellow



Sunflower Yellow



Hot Turquoise

Pantone® 349C*

Sunflower Yellow



Leaf Green

Pantone® 7483C*

Leaf Green



Gray

Pantone® 3415C*

Leaf Green



Leaf Green



Hot Turquoise

Pantone® 3425C*

Green



Hot Green

Pantone® 357C*

Sunflower Yellow



Green

Pantone® 574C*

Green



Green



Gray

Pantone® 343C*

Leaf Green



Ocean Blue

Pantone® 3308C*

Golden Yellow



Ocean Blue

Pantone® 3302C*

Aqua Green

Pantone® 342C*

Hot Green



Sunflower Yellow



Ocean Blue

Pantone® 3308C*

Golden Yellow



Bright Blue

Pantone® 627C*

Green



Ocean Blue

Pantone® 316C*

Bright Blue



Bright Blue



Green

Pantone® 303C*

Sunflower Yellow

Pantone® 309C*

DuoSpot
COLORS

* Values are based on Pantone® Color Formula Guide approximations only

Hot Turquoise



Ocean Blue

Pantone® 634C*

Deep Blue



Bright Blue

Pantone® 662C*

Hot Fuchsia



Blue

Pantone® 2695C*

Deep Blue



Golden Yellow

Pantone® 3308C*

Sunflower Yellow



Blue

Pantone® 5605C*

Hot Green



Orange

Pantone® 153C*

Hot Green



Burgundy

Pantone® 4695C*

Hot Fuchsia



Burgundy

Pantone® 505C*

Ocean Blue



Gray

Pantone® 307C*

Bright Blue



Hot Fuchsia

Pantone® 2747C*

Blue



Deep Blue

Pantone® 2758C*

Hot Turquoise



Blue

Pantone® 295C*

Orange



Leaf Green

Pantone® 7533C*

Hot Green



Red

Pantone® 174C*

Tomato Red



Green

Pantone® 4625C*

Hot Fuchsia



Gray

Pantone® 2425C*

Bright Blue



Hot Turquoise

Pantone® 301C*

Hot Fuchsia



Hot Turquoise

Pantone® 2756C*

Aqua Green



Bright Blue

Pantone® 3025C*

Aqua Green



Blue

Pantone® 316C*

Tomato Red



Aqua Green

Pantone® Black 4C*

Tomato Red



Hot Green

Pantone® 7526C*

Intense Red



Aqua Green

Pantone® 440C*

Deep Blue



Ocean Blue

Pantone® 2748C*

Ocean Blue



Blue

Pantone® 281C*

Deep Blue



Leaf Green

Pantone® 5467C*

Orange



Aqua Green

Pantone® 553C*

Leaf Green



Intense Red

Pantone® 419C*

Hot Green



Intense Red

Pantone® 1685C*

Tomato Red



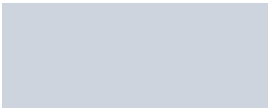
Deep Blue

Pantone® 7449C*

DuoSpot
COLORS

* Values are based on Pantone® Color Formula Guide approximations only

White



Gray

Pantone® 538C*

White



Bright Blue

Pantone® 651C*

White



Hot Turquoise

Pantone® 551C*

Gray



Leaf Green

Pantone® 443C*

Gray



Sunflower Yellow

Pantone® 436C*

White



Sunflower Yellow

Pantone® 706C*

White



Intense Red

Pantone® 665C*

Gray



Hot Fuchsia

Pantone® 666C*

White



Green

Pantone® 543C*

White



Ocean Blue

Pantone® 644C*

Gray



Ocean Blue

Pantone® 5425C*

Gray



Green

Pantone® 430C*

Gray



Golden Yellow

Pantone® 7529C*

White



Orange

Pantone® 707C*

Gray



Orange

Pantone® 5005C*

Gray



Burgundy

Pantone® 5285C*

White



Blue

Pantone® 536C*

White



Aqua Green

Pantone® 629C*

Gray



Aqua Green

Pantone® 5493C*

Gray



Blue

Pantone® 7544C*

White



Hot Green

Pantone® 344C*

White



Red

Pantone® 679C*

Gray



Red

Pantone® 5215C*

White



Burgundy

Pantone® 7450C*

White



Leaf Green

Pantone® 7542C*

Gray



Hot Turquoise

Pantone® 549C*

White



Golden Yellow

Pantone® 7506C*

Gray



Hot Green

Pantone® 624C*

White



Hot Fuchsia

Pantone® 2635C*

Gray



Intense Red

Pantone® 436C*

DuoSpot
COLORS

* Values are based on Pantone® Color Formula Guide approximations only