

INSTALL GUIDE – 391-386/391-886/400-565

Replacing the Cutting Strip

Required tools:

1. Adhesive remover (to remove glue from cutting strip channel)
2. Windex (to neutralize adhesive remover after channel is clean)
3. Rag / towels (to wipe off liquids after cleaning – Remover & Windex)
4. Can / compressed Air (to blow out excess liquids after cleaning – Remover & Windex)
5. Knife / scissors (to size the new cutting strip to fit your machine)
6. Brush / applicator (to apply the adhesive remover onto cutting channel)
7. Beveled tool (to scrap out old adhesive left behind in cutting channel)

Instructions:

General Info

The cutting strip is used to support the bottom of the cuttable materials. When the blade pushes into the material the cutting strip keeps the material from pushing away from the blade. It is also used to protect the blade should it be set too deep the blade will cut into the surface of the cutting strip instead of breaking.

Compatibility

All of the AirMark cutting strips are made from the same material. The only difference between them is the length of the cutting strip.

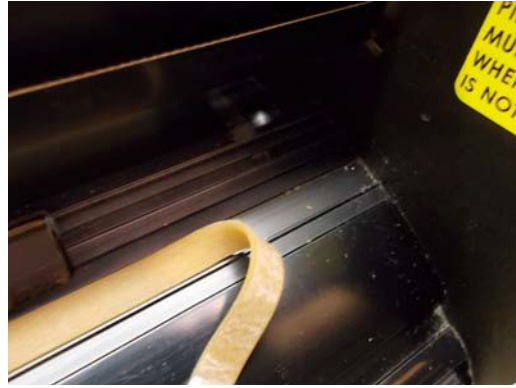
Cutting Strip

Currently, AirMark offers 3 cutting strips.

| 391-386 | 391-886 | 400-565 |
|-------------------|----------------------|-----------------------|
| 84 cm / 33 inches | 144.5 cm / 57 inches | 200 cm / 78.75 inches |
| | | |

Application Removal

The first thing you need to do is remove the old cutting strip. It is very important that you remove ALL of the old cutting strip.



1. Snag the edge of your old cutting strip 2. Peel back the cutting strip

If any debris is left behind it would act like a "speed bump" when you put down your new cutting strip (see pictures below).



Example: Light Debris



Example: Heavy Debris

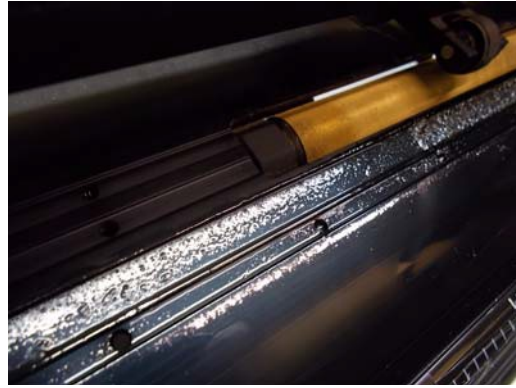
You **MUST** clean out all the debris and make the channel smooth. To do this you will need some type of adhesive remover (we use Citra-Solv).



Example: Adhesive remover



3. Apply Adhesive remover to channel



4. Let the remover set to loosen debris

****Caution**** be careful not use anything that will cut or mare the cutting strip channel. It must be smooth and free of scratches for the new strip to remain flat.



5. Scrape out debris and old adhesive

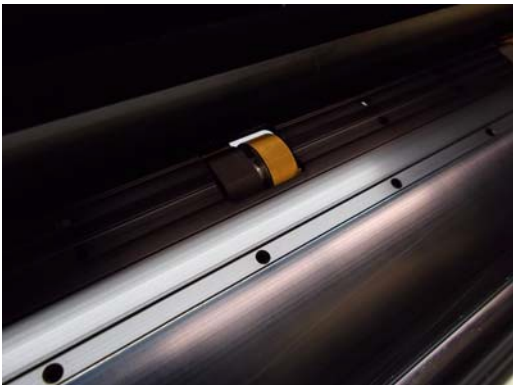
6. Wipe off all remaining adhesive remover.

7. Windex the surface of the cutting strip channel

8. Wipe off all remaining Windex.

9. Use compressed air to blow out the channel of all remaining liquids

10. Wipe channel again clean of any liquids exposed by the compressed air.



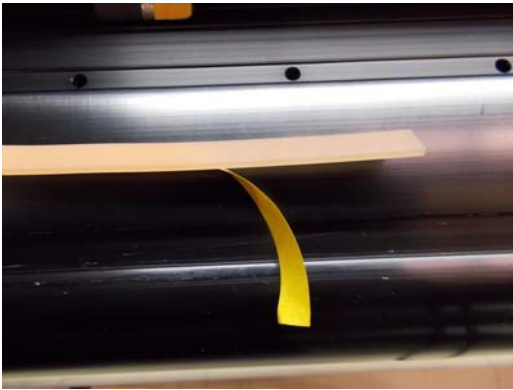
Example: 100% clean cutting strip channel

Application Installation

Your new cutting strip comes in three sizes. When you're ready to install the cutting strip the first thing you will need to do is cut off the "excess" length.



1. Cut the new strip to the correct length (wall to wall)

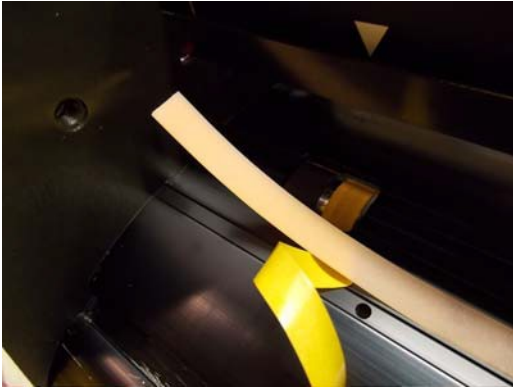


2. Gently peel back one end of the paper backing

Warning: the strip is



3. Place the cutting strip up against the wall and gently press the exposed edge down into the channel. Note: you will see a slight change in color where the new strip has been secured into the channel.



4. Slowly peel back more of the paper backing and continue to press the exposed strip down to secure it into the channel as you work from one side of the cutting strip to the end.

Warranty

Cutting strips are not covered under the warranty of the machines. They are a consumable and both their functionality and usable life depend on the user, materials, and settings.

Maintenance

Apart of the obvious maintenance (e.g. keeping the tool clean), no special treatments are required.